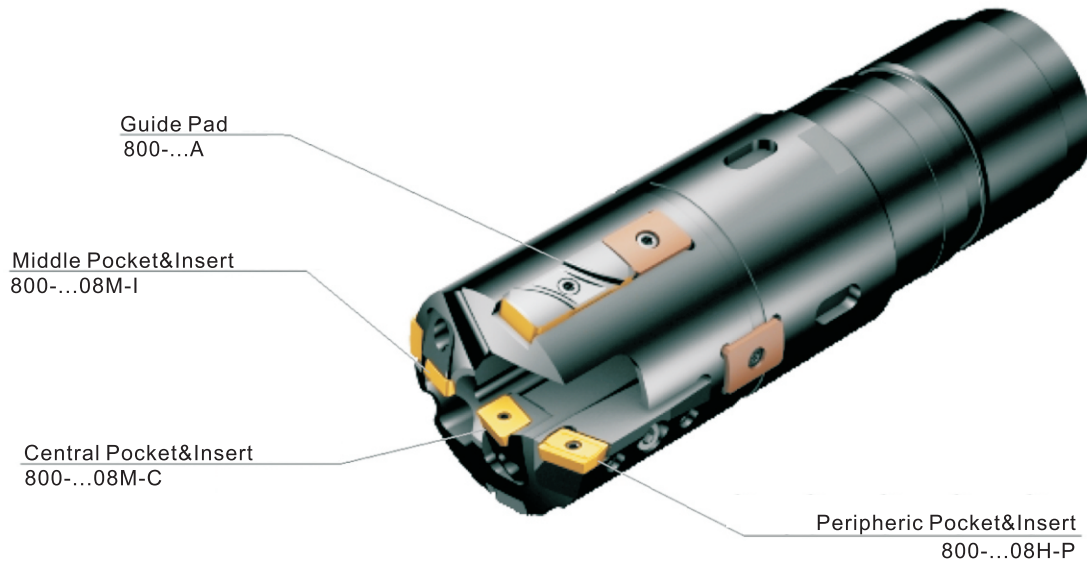


800 SERIES



424.10 SERIES



**P25C:** It shows good performance when drilling steel, cast iron.

**M25C:** Not only has good performance on drilling the common steels. But also has a long tool life on drilling some special stainless steel, special high speed steel, special titanium alloy, special nickel base alloy and other difficult materials, such as superalloys for aerospace and military use.

**B25C:** It shows very high wear resistance and good edge toughness. To be used when good surface quality is demanded at medium to high cutting speed.

# Indexable Carbide Deep Hole Drill



## TOTIME 800&424.10 SERIES INSERTS

● :Continuous Cutting

<b>800 &amp; 424.10 INSERTS</b>	P	Steel	●	●	●	●	
	M	Stainless	○	●	●	●	
	K	Cast Iron	●	●	●	●	
	S	Superalloys	○	●	●	●	
	H	Hard Materials	○	●	●	●	

Chipbreaker	Designation	P25C (Coating ●)	M25C (Coating ●)	B25C (Coating ●)	PM10	PM01
	800-050308M-C-G	●	●	●		
	800-06T308M-C-G	●	●	●		
	800-08T308M-C-G	●	●	●		
	800-10T308M-C-G	●	●	●		
	800-12T308M-C-G	●	●	●		
	800-050308M-C-L	●	●	●		
	800-06T308M-C-L	●	●	●		
	800-08T308M-C-L	●	●	●		
	800-10T308M-C-L	●	●	●		
	800-050308M-I-G	●	●	●		
	800-06T308M-I-G	●	●	●		
	800-08T308M-I-G	●	●	●		
	800-12T308M-I-G	●	●	●		
	800-050308M-I-L	●	●	●		
	800-06T308M-I-L	●	●	●		
	800-08T308M-I-L	●	●	●		
	800-12T308M-I-L	●	●	●		
	800-060308H-P-G	●	●	●		
	800-08T308H-P-G	●	●	●		
	800-09T308H-P-G	●	●	●		
	800-11T308H-P-G	●	●	●		
	800-060308H-P-L	●	●	●		
	800-08T308H-P-L	●	●	●		
	800-09T308H-P-L	●	●	●		
	800-11T308H-P-L	●	●	●		
	R424.9-13T308-22	●	●	●		
	R424.9-13T308-23	●	●	●		
	R424.9-180608-22	●	●	●		
	R424.9-180608-23	●	●	●		
	TPMT16T312R-22	●	●	●		
	TPMT16T312TR-23	●	●	●		
	TPMT220612R-22	●	●	●		
	TPMT220612TR-23	●	●	●		
	800-06A				●	
	800-07A				●	
	800-08A				●	
	800-10A				●	
	800-12A				●	
	800-14D065				●	
	800-16D075				●	
	800-18D085				●	
	800-20D100				●	
	800-22D110				●	
	800-24D120				●	
	800-26D130				●	

Carbide Drills  
U Drills  
Head Exchangeable Drills  
Deep Hole Drills  
CDR 45° Chamfer Cutter  
Non-standard Tools

● Insert coating may vary from the insert image at this catalog. Please refer to our actual insert coating upon inquiry.