

Carbide Drills

800 SERIES

Hss Drills

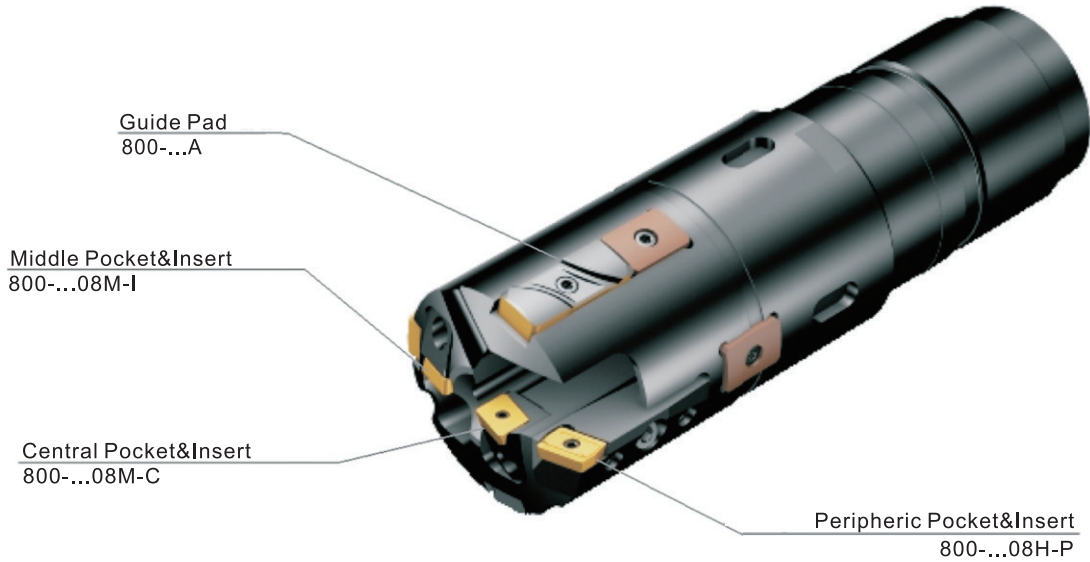
U Drills

Head Exchangable Drills

Deep Hole Drills

CDR 45° Chamfer Cutter

Non-standard Drill made



424.10 SERIES



P25C: It shows good performance when drilling steel, cast iron.

M25C: Not only has good performance on drilling the common steels. But also has a long tool life on drilling some special stainless steel, special high speed steel, special titanium alloy, special nickel base alloy and other difficult materials, such as superalloys for aerospace and military use.

Indexable Carbide Deep Hole Drill



TOTIME 800&424.10 SERIES INSERTS 2019-2020

● :Continuous Cutting

800 & 424.10 INSERTS	P	Steel	●	●	●	●	●
	M	Stainless	○	●	●	●	●
	K	Cast Iron	●	●	●	●	●
	S	Superalloys	○	●	●	●	●
	H	Hard Materials	○	●	●	●	●

Chipbreaker	Designation	P25C (Coating ●)	M25C (Coating ●)	G25C (Coating ●)	PM10	PM01
	800-050308M-C-G	●	●	●		
	800-06T308M-C-G	●	●	●		
	800-08T308M-C-G	●	●	●		
	800-10T308M-C-G	●	●	●		
	800-12T308M-C-G	●	●	●		
	800-050308M-C-L	●	●	●		
	800-06T308M-C-L	●	●	●		
	800-08T308M-C-L	●	●	●		
	800-10T308M-C-L	●	●	●		
	800-050308M-I-G	●	●	●		
	800-06T308M-I-G	●	●	●		
	800-08T308M-I-G	●	●	●		
	800-12T308M-I-G	●	●	●		
	800-050308M-I-L	●	●	●		
	800-06T308M-I-L	●	●	●		
	800-08T308M-I-L	●	●	●		
	800-12T308M-I-L	●	●	●		
	800-060308H-P-G	●	●	●		
	800-08T308H-P-G	●	●	●		
	800-09T308H-P-G	●	●	●		
	800-11T308H-P-G	●	●	●		
	800-060308H-P-L	●	●	●		
	800-08T308H-P-L	●	●	●		
	800-09T308H-P-L	●	●	●		
	800-11T308H-P-L	●	●	●		
	R424.9-13T308-22	●	●	●		
	R424.9-13T308-23	●	●	●		
	R424.9-180608-22	●	●	●		
	R424.9-180608-23	●	●	●		
	TPMT16T312R-22	●	●	●		
	TPMT16T312TR-23	●	●	●		
	TPMT220612R-22	●	●	●		
	TPMT220612TR-23	●	●	●		
	800-06A				●	●
	800-07A				●	●
	800-08A				●	●
	800-10A				●	●
	800-12A				●	●
	800-14D065				●	●
	800-16D075				●	●
	800-18D085				●	●
	800-20D100				●	●
	800-22D110				●	●
	800-24D120				●	●
800-26D130				●	●	

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● Insert coating may vary from the insert image at this catalog. Please refer to our actual insert coating upon inquiry.